INSTRUCTIONS FOR INSTALLING 700,700-4,700-6 AND 700-8 FREEW HEELING LEVER HANDLE CONTROL US PATENT No. 4145900

ASSA ABLOY

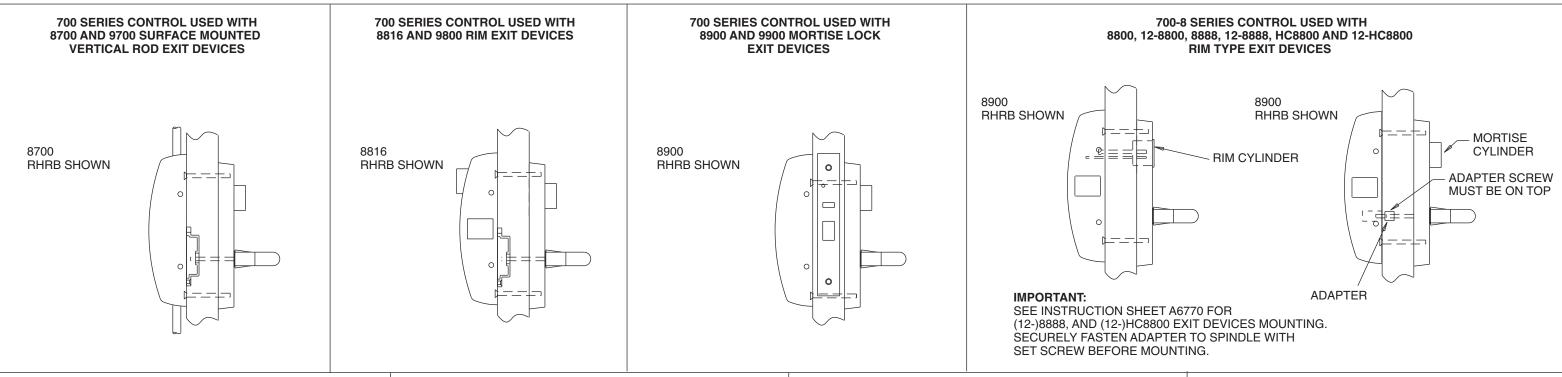
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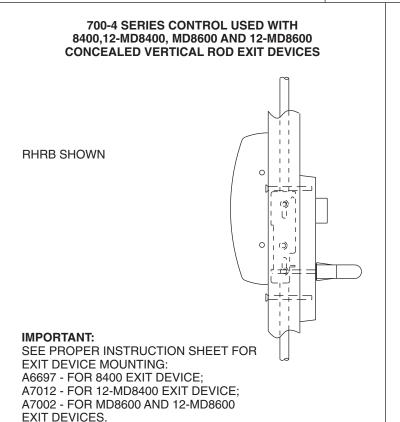
in door opening solutions

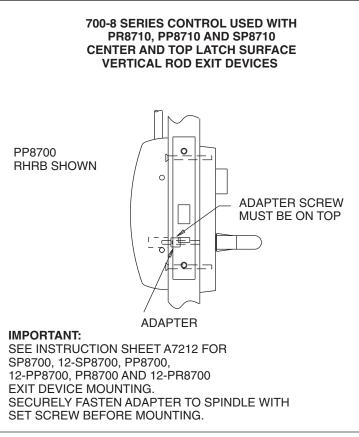
(SEE OTHER SIDE FOR CHANGING HAND)

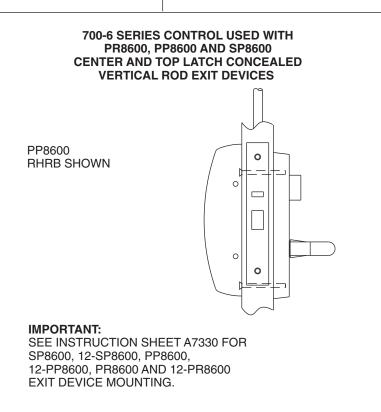
ATTENTION:

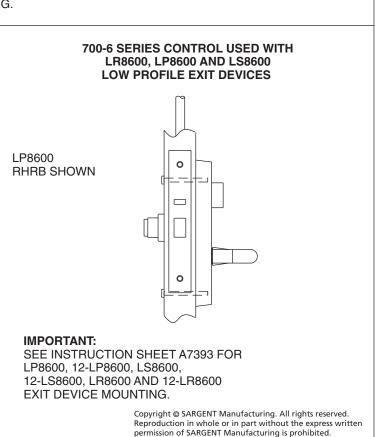
- * TO PREPARE DOOR, USE INSTRUCTION SHEETS AND TEMPLATES PACKED WITH EXIT DEVICE AND OUTSIDE TRIM.
- * PLEASE, LEAVE THIS INSTRUCTION SHEET FOR MAINTENANCE USE.











A7261E

700 SERIES FREEW HEELING LEVER HANDLE CONTROL

CASE

CAP NUT

STOP

GROOVE

PIN

SCREW

HUB SPRING

NUT

HUB

METHOD FOR CHANGING HAND OF LEVER

- 1. REMOVE STOP SCREW USING PHILLIPS SCREWDRIVER.
- REMOVE HUB SPRING FROM THE GROOVE PIN.
- REMOVE GUIDES.
- REMOVE TRUSS HEAD MACHINE SCREW, LOCKING SLIDE SPRING AND LOCKING SLIDE. REMOVE RETAINING RING AND DISCARD.
- REMOVE SPINDLE LOCKING HUB.
- REMOVE LOWER HUB PLATE. REMOVE SPRING FROM THE HUB PLATE.
- ROTATE HANDLE TO DESIRED HAND.
 - (SPINDLE DOES NOT HAVE TO BE REMOVED TO CHANGE HAND).
- 9. REASSEMBLE BY FLIPPING LOWER HUB PLATE OVER. (SO THAT SPRING RETAINING HOLE IS ON THE OPPOSITE SIDE). ASSEMBLE LOWER HUB PLATE WITH HUB SPRING BEFORE SLIDING IT DOWN SPINDLE.
- 10. INSTALL SPINDLE LOCKING HUB.

LEVER HANDLE

- 11. INSTALL NEW RETAINING RING ONTO SPINDLE.
- 12. INSTALL LOCKING SLIDE, LOCKING SLIDE SPRING AND TRUSS HEAD MACHINE SCREW.

BUSHING

INSERT

CYLINDER

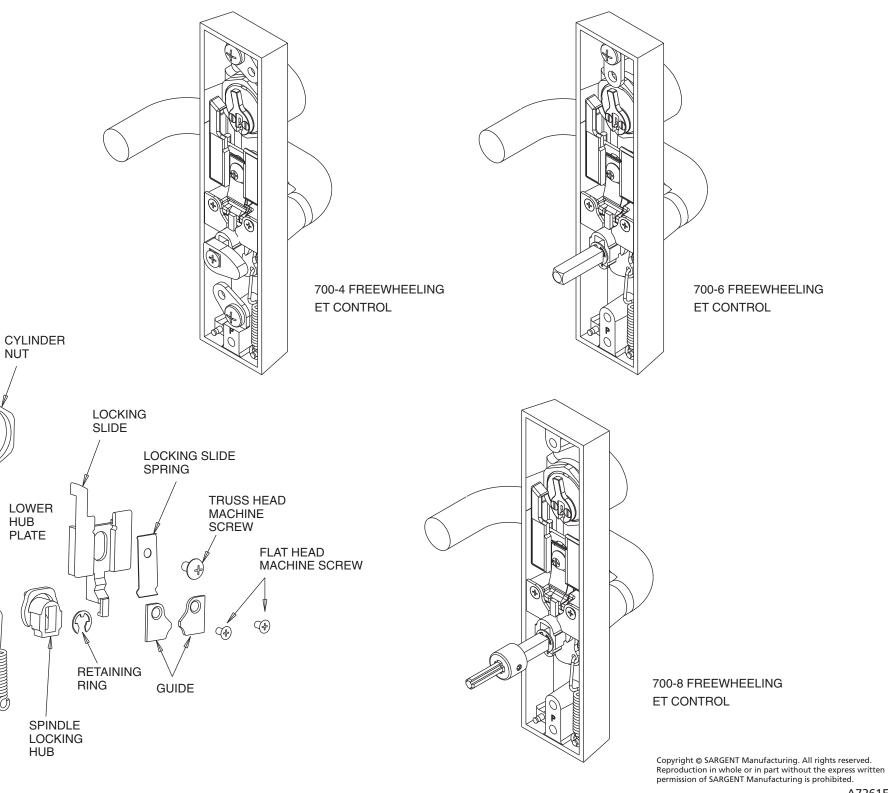
SPINDLE

CYLINDER RING

- 13. INSTALL GUIDES.
- 14. INSTALL HUB SPRING ONTO THE GROOVE PIN.
- 15. INSTALL STOP SCREW INTO THE HOLE FACING THE LEVER HANDLE.

METHOD FOR REPLACING CYLINDER 1. WITH LOCKING SLIDE IN DOWN POSITION, UNSCREW CYLINDER NUT AND REMOVE THE CYLINDER AND CYLINDER RING.

2. REPLACE CYLINDER BY REVERSING ABOVE PROCEDURE. MAKE SURE THAT CYLINDER CAM POINTS UP AND CORRECT LENGTH OF RING IS USED.





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700 SERIES RH FREEWHEELING ET CONTROLS SHOWN