

# INSTRUCTIONS FOR THE REMOVAL AND INSERTION OF SARGENT CONSTRUCTION CORES, 11-6300 and DG-6300 REMOVABLE CORE CYLINDERS

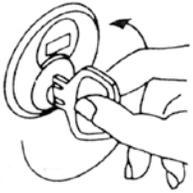
For assistance, contact SARGENT at 800-727-5477 or [www.sargentlock.com](http://www.sargentlock.com)

**THE 11-6300 AND DG1-2-OR 3- 6300 CORES ARE ONLY COMPATIBLE WITH HARDWARE ORDERED TO ACCEPT THEM, EXISTING HARDWARE MAY REQUIRE TO BE MODIFIED OR REQUIRE THE USE OF NEW TAIL PIECES IN BORED LOCKS — SEE CATALOG FOR MORE INFORMATION**

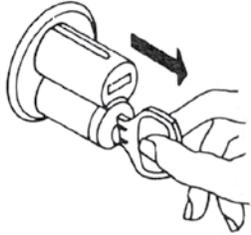
## 11-6300 CORES KEYED 1 BITTED USE A CONTROL KEY CUT 113511

### CORE REMOVAL—RIM AND MORTISE CYLINDERS

Insert control key and turn counterclockwise until stop is reached.



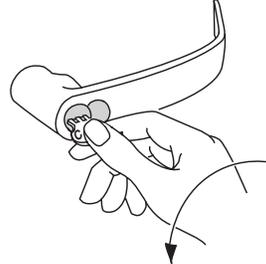
With key in this position, pull out core.



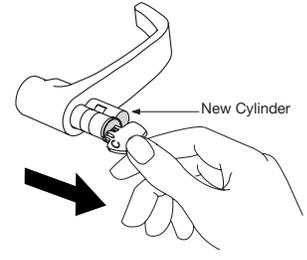
To remove key, return to vertical position and withdraw.

### BORED LOCKS

Insert control key and rotate 15° counterclockwise



With key in this position, pull out core.

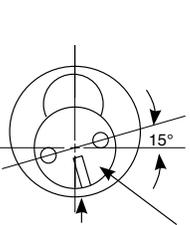


To remove 60- plastic disposable core pull from lock, save and reuse tail piece in permanent core on bored locks

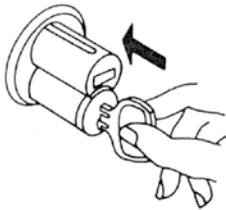
## INSERTING CYLINDER CORE

### RIM AND MORTISE CYLINDERS

With pins aligned in housing as shown below, with control key in core rotate key counter clock wise and insert core in to housing.

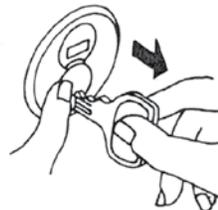


Make sure that key clearance slot faces down.

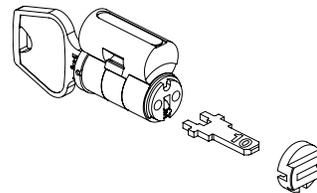


Note: pins should be positioned at about a 15° angle to align with holes in core.

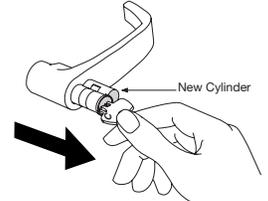
To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)



### LEVER /BORED LOCKS



Insert correct tail piece in to back of core and secure with tail piece retainer as shown.

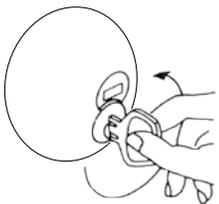


Install core and tail piece into lock by inserting control key and rotating counter clock wise then inserting core into lock

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)

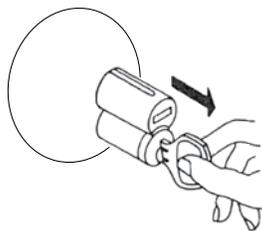
### REMOVING CORE FROM BORED LOCKS

8 and 9 Line locksets should be assembled and have outside knobs locked (by inside knob push or turn button — or by inside knob key).



Then insert control key and turn counterclockwise until stop is reached.

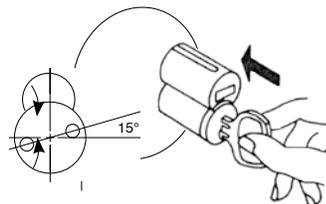
With key in this position, pull out core.



To remove key — return to vertical position and withdraw.

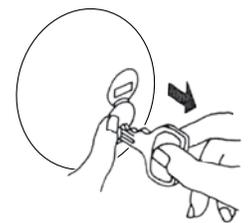
### INSTALLING CORES IN BORED LOCKS

8 and 9 Line locks should be assembled and have outside knobs locked (by inside knob push or turn button — or previously by outside knob, key or construction plug). Then insert control key into replacement core and turn counterclockwise until stop is reached. Slide core onto pins and into knob.



Note: if inside knob button will not lock knob, rotate pins in knob 180°.

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)



Note: pins in knob should be positioned at about a 15° angle to align with holes in core.

# INSTRUCTIONS FOR THE REMOVAL AND INSERTION OF SARGENT 6300 and 10-6300 REMOVABLE CORE CYLINDERS

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# SARGENT®

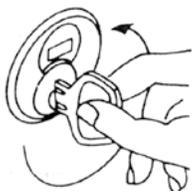
# ASSA ABLOY

## CORE REMOVAL

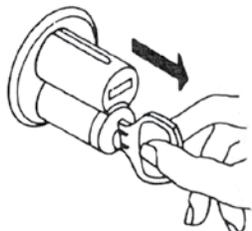
6300 and 10-6300 cores keyed 1 bitted use a control key cut 113511

### RIM AND MORTISE CYLINDERS

Insert control key and turn counterclockwise until stop is reached.



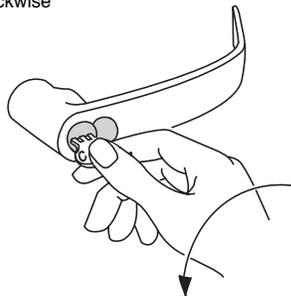
With key in this position, pull out core.



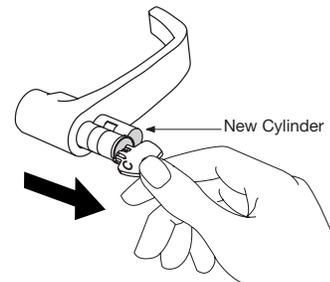
To remove key — return to vertical position and withdraw.

### LEVER BORED LOCKS

Insert control key and rotate 15° counterclockwise



With key in this position, pull out core.

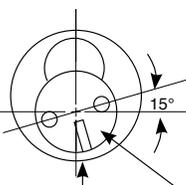


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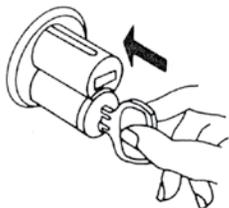
## INSERTING CYLINDER CORE

### RIM AND MORTISE CYLINDERS

With pins aligned in housing as shown below, with control key in core rotate key counter clock wise and insert core in to housing.



Make sure that key clearance slot faces down.



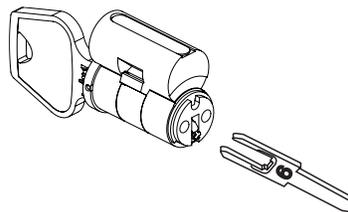
Note: pins should be positioned at about a 15° angle to align with holes in core.

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)



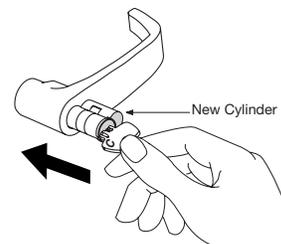
### BORED LOCKS

Install 6 pin tail piece in back of core when used in lever/bored locks



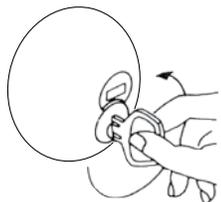
Insert control key and rotate 15 degrees counterclockwise.

Insert core into lock and turn key clock wise until it stops and remove key



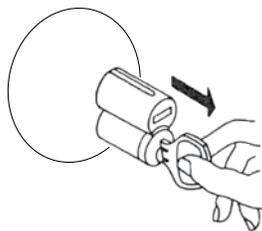
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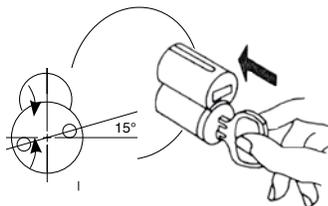
With key in this position, pull out core.



To remove key — return to vertical position and withdraw.

### INSTALLING CORES IN BORED LOCKS

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